



I.S.O.METRIC THREAD GAUGES

BASIC DIMENSIONS : IS 4218 PART III : 1999
 : IS 4218 PART IV : 2001
GAUGING PRACTICE : IS 2334 : 2001

BASIC DIMENSIONS : ISO 724 : 1993
GAUGING PRACTICE : ISO 965/1 : 1998

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO		THREAD RINGS GO OR NOTGO		RIGHT HAND		THREAD PLUGS D/E GO & NOTGO		THREAD RINGS GO OR NOTGO	
NOMINAL DIAMETER	PITCH	CLASS 6H RS.		CLASS 6g RS.		NOMINAL DIAMETER	PITCH	CLASS 6H RS.		CLASS 6g RS.	
1	0.25	5H	2400	6h	8210	8	1.25	1070	1160		
1.1	0.25	5H	2400	6h	8210		1.00	1070	1160		
1.2	0.25	5H	2400	6h	8210		0.75	1570	1730		
1.4	0.30	5H	1950	6h	8210		0.50	2380	3470		
1.6	0.35		1950		4670	9	1.25	1080	1160		
1.7	0.35		2420		4670		1.00	1080	1160		
1.8	0.35		1950		4670		0.75	1570	1730		
2	0.40		1280		2160		0.50	2380	3470		
2.2	0.45		1280		2160	10	1.50	1100	1200		
	0.25		1930		3240		1.25	1070	1160		
2.3	0.40		1590		2160		1.00	1070	1160		
	0.75		1570		1730		0.75	1570	1730		
2.5	0.45		1280		1700	11	0.50	2380	3470		
2.6	0.35		1930		2560		1.50	1100	1200		
	0.45		1590		2160	1.00	1070	1160			
3	0.50		1070		1160	12	0.75	1570	1730		
	0.35		1570		1730		1.75	1100	1200		
3.5	0.60		1070		1160	13	1.50	1100	1200		
	0.35		1570		1730		1.25	1070	1160		
4	0.70		1070		1160		1.00	1070	1160		
	0.50		1570		1730		0.75	1570	1730		
4.5	0.75		1570		1730	14	0.50	2380	3470		
	0.50		1070		1160		1.50	1720	2500		
5	0.80		1070		1160	15	1.00	1720	2500		
	0.50		1570		1730		2.00	1480	2040		
	0.75		1570		1730		1.50	1240	1320		
5.5	0.50		1570		1730	16	1.25	1240	1320		
	0.75		1070		1160		1.00	1240	1320		
6	1.00		1070		1160	17	0.75	1850	2630		
	0.75		1570		1730		18	1.50	1560	1720	
	0.50		2380		3470			1.00	1560	1720	
7	1.00		1070		1160	19	1.50	2150	2960		
	0.75		1570		1730		20	1.00	2150	2960	
	0.50		2380		3470			2.50	1990	2900	
							2.00	1680	2820		
							1.50	1550	1990		
							1.50	1550	1990		
							1.00	1550	1990		

Trade Combine

20, Industrial House, 51/53, Nagdevi Cross Lane, Mumbai – 400 003. India.

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RIGHT HAND		D/E GO & NOTGO	GO OR NOTGO	RIGHT HAND		D/E GO & NOTGO	GO OR NOTGO
NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
21	1.50	2150	3790	40	3.00	3130	3890
	1.00	2150	3790		2.00	2530	3340
22	2.50	1990	2900	42	1.50	2320	3210
	2.00	1680	2820		1.00	3490	4820
	1.50	1550	1990		4.50	4490	5080
	1.00	1550	1990		4.00	4490	4670
24	3.00	1990	3040	45	3.00	3790	4670
	2.00	1680	2570		2.00	2900	4190
	1.50	1550	2330		1.50	2670	4020
	1.00	1550	2330		1.00	3990	6020
25	2.00	1870	2820	48	4.50	4490	5080
	1.50	1720	2510		4.00	4490	4670
	1.00	1720	2510		3.00	3790	4670
26	1.50	1920	2510	50	2.00	2900	4190
	1.00	1920	3790		1.50	2670	4020
27	3.00	2540	3730	52	1.00	3990	6020
	2.00	2080	2840		5.00	5260	5080
	1.50	1920	2510		4.00	4490	4670
	1.00	1920	2510		3.00	3790	4670
28	2.00	2080	2840	55	2.00	2900	4190
	1.50	1920	2510		1.50	2670	4020
	1.00	1920	2510		1.00	3990	6020
29	1.50	2870	3790	56	3.00	3790	4670
	1.00	2870	3790		2.00	2900	4190
30	3.50	3770	3890	58	1.50	2670	4020
	3.00	3130	3890		1.00	3990	6020
	2.00	2530	3340		5.00	6090	6790
	1.50	2320	3210		4.00	6090	6260
32	1.00	2880	4020	60	3.00	4740	5980
	2.00	2530	3340		2.00	3630	5340
	1.50	2320	3210		1.50	3360	5120
	1.00	3490	4820		4.00	6090	6260
33	3.50	3770	3890	62	3.00	4740	5980
	3.00	3130	3890		2.00	3630	5340
	2.00	2530	3340		1.50	3360	5120
	1.50	2320	3210		5.50	6090	6790
	1.00	3490	4820		4.00	6090	6260
34	1.50	2320	3210	64	3.00	4740	5980
	1.00	3490	4820		2.00	3630	5340
35	1.50	2320	3210	66	1.50	3360	5120
	1.00	3490	4820		4.00	6090	6260
36	4.00	3770	3890	68	3.00	4740	5980
	3.00	3130	3890		2.00	3630	5340
	2.00	2530	3340		1.50	3360	5120
	1.50	2320	3210		5.50	6090	6790
38	1.50	2320	3210	70	4.00	6090	6260
	1.00	3490	4820		3.00	4740	5980
39	4.00	3770	3890	72	2.00	3630	5340
	3.00	3130	3890		1.50	3360	5120
	2.00	2530	3340		4.00	6090	6260
	1.50	2320	3210		3.00	4740	5980
	1.00	3490	4820		2.00	3630	5340

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I.S.O. METRIC THREAD GAUGES

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
64	6.00	7035	7310	95	6.00	10660	10560
	4.00	6090	6260		4.00	9030	9730
	3.00	4740	5980		3.00	7250	9310
	2.00	3630	5340		2.00	5540	8330
	1.50	3360	5120		1.50	5090	7980
65	4.00	6090	6260	100	6.00	10660	10560
	3.00	4740	5980		4.00	9030	9730
	2.00	3630	5340		3.00	7250	9310
	1.50	3360	5120		2.00	5540	8330
68	6.00	7370	7310	105	1.50	5090	7980
	4.00	6355	6260		6.00	13085	13060
	3.00	4970	5980		4.00	9820	12310
	2.00	3780	5340		3.00	9350	11770
	1.50	3480	5120		2.00	6660	9570
70	6.00	7370	7310	110	1.50	6380	9190
	4.00	6355	6260		6.00	13085	13060
	3.00	4970	5980		4.00	9820	12310
	2.00	3780	5340		3.00	9350	11770
	1.50	3480	5120		2.00	6660	9570
72	6.00	7370	7310	115	1.50	6380	9190
	4.00	6355	6260		6.00	13085	13060
	3.00	4970	5980		4.00	9820	12310
	2.00	3780	5340		3.00	9350	11770
	1.50	3480	5120		2.00	6660	9570
75	4.00	6355	6260	120	1.50	6380	9160
	3.00	4970	5980		6.00	13440	15010
	2.00	3780	5340		4.00	10355	13560
	1.50	3480	5120		3.00	9860	12970
76	6.00	8875	8460	125	2.00	6990	10540
	4.00	7615	7800		1.50	6690	10100
	3.00	6050	7460		6.00	13440	15010
	2.00	4590	6660		4.00	10355	13560
	1.50	4220	6380		3.00	9860	12970
78	2.00	4590	6660	130	2.00	6990	10540
	1.50	4220	6380		1.50	6690	10100
	6.00	8875	8460		6.00	13440	15010
80	4.00	7615	7800	135	4.00	10355	13560
	3.00	6050	7460		3.00	9860	12970
	2.00	4590	6660		2.00	6990	10540
	1.50	4220	6380		1.50	6990	10100
	2.00	4590	6660		6.00	17590	17240
82	1.50	4220	6380	140	4.00	11730	15550
	6.00	8875	8460		3.00	11170	14870
	4.00	7615	7800		2.00	8550	11630
	3.00	6050	7460		1.50	8180	11140
	2.00	4590	6660		6.00	17590	17240
85	1.50	4220	6380	145	4.00	11730	15550
	6.00	8875	8460		3.00	11170	14870
	4.00	7615	7800		2.00	8550	11630
	3.00	6050	7460		1.50	8180	11140
	2.00	4590	6660		6.00	17590	17240
90	1.50	4220	6380	150	4.00	11730	15550
	6.00	10660	10560		3.00	11170	14870
	4.00	9030	9730		2.00	8550	11630
	3.00	7250	9310		1.50	8180	11140
	2.00	5540	8330		6.00	17590	17240
	1.50	5090	7980		4.00	11730	15550
					3.00	11170	14870
					2.00	8550	11630
					1.50	8180	11140

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NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.	NOMINAL DIAMETER	PITCH	CLASS 6H RS.	CLASS 6g RS.
150	6.00	21705	19860	180	6.00	26740	23930
	4.00	14470	16550		4.00	19870	19980
	3.00	14470	15830		3.00	19870	19110
	2.00	11085	12740		2.00	15200	14970
	1.50	10620	12210		1.50	14550	14340
155	6.00	21705	19860	185	6.00	26740	23930
	4.00	14470	16550		4.00	19870	19980
	3.00	14470	15830		3.00	19870	19110
	2.00	11980	12740		2.00	15200	14970
	1.50	11500	12210		1.50	14550	14340
160	6.00	21705	19860	190	6.00	26740	23930
	4.00	14470	16550		4.00	19870	19980
	3.00	14470	15830		3.00	19870	19110
	2.00	11980	12740		2.00	15200	14970
	1.50	11500	12210		1.50	14550	14340
165	6.00	24690	21790	195	6.00	32730	26360
	4.00	17630	18180		4.00	22860	21970
	3.00	17220	17390		3.00	22860	21010
	2.00	13170	13590		2.00	17510	16430
	1.50	12610	13010		1.50	16770	15750
170	6.00	24690	21790	200	6.00	32730	26360
	4.00	17630	18180		4.00	22860	21970
	3.00	17220	17390		3.00	22860	21010
	2.00	13170	13590		2.00	17510	16430
	1.50	12610	13010		1.50	16770	15750
175	6.00	24690	21790	Prices for above 200mm & specials on request			
	4.00	17630	18180				
	3.00	17220	17390				
	2.00	13170	13590				
	1.50	12610	13010				

NOTES:

I] THREAD PLUGS

- 1 PRICE FOR DIAMETER 0.50mm TO 0.90mm ON REQUEST.
- 2 FOR SIZES 1mm TO 1.4mm AS PER SPECIFICATION STANDARD CLASS RECOMMENDED IS 5H.
- 3 PRICE FOR THREAD PLUG OTHER THAN 6H CLASS, AND 25% ON 6H THREAD PLUG.
- 4 PRICE FOR LEFT HAND THREAD PLUG, ADD 100% ON RIGHT HAND THREAD PLUG.
- 5 PRICE FOR NON - STANDARD DIAMETER-PITCH COMBINATIONS AND DIAMETERS ABOVE 200mm ON REQUEST.

II] THREAD RINGS

- 1 PRICE FOR DIMETER 0.55mm TO 0.90mm ON REQUEST.
- 2 PRICE FOR THREAD RING OTHER THAN 6g, CLASS, DIAMETER UPTO 24mm ADD 50% ON 6g THREAD RING.
- 3 PRICE FOR THREAD RING OTHER THAN 6g, CLASS, DIAMETER ABOVE 24mm ADD 25% ON 6g THREAD RING.
- 4 PRICE FOR LEFT HAND THREAD RING, DIAMETER UP TO 24mm ADD 125% ON RIGHT HAND THREAD RING AND MINIMUM ORDER QUANTITY 3 NOS.
- 5 PRICE FOR LEFT HAND THREAD RING, DIAMETER 25mm AND ABOVE, ADD 100% ON RIGHT HAND THREAD RING.
- 6 PRICE FOR NON - STANDARD DIAMETER - PITCH COMBINATIONS AND DIAMETERS ABOVE 200mm ON REQUEST.

III] CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.



UNIFIED THREAD GAUGES

BASIC DIMENSIONS & GAUGING PRACTICE : ANSI /ASME B 1.2 – 1983

RIGHT HAND		THREAD PLUGS	THREAD RINGS	RIGHT HAND		THREAD PLUGS	THREAD RINGS
NOMINAL DIAMETER	THREADS PER PITCH	D/E GO & NOTGO	GO OR NOTGO	NOMINAL DIAMETER	THREADS PER PITCH	D/E GO & NOTGO	GO OR NOTGO
		CLASS 2B RS.	CLASS 2A RS.			CLASS 2B RS.	CLASS 2A RS.
0	80 UNF	4370	6740	3/4	10 UNC	2180	2920
1	64 UNC 72 UNF	3710 3710	6180 6180		16 UNF 12 UN	1850 2800	1960 3920
2	56 UNC 64 UNF	2460 3070	4010 6000		18 UNEF 20 UNEF	2800 2800	4610 4610
3	48 UNC 56 UNF	2460 3070	3180 4760	13/16	12 UN 16 UN	2800 2800	3920 4610
4	40 UNC 48 UNF	1280 1280	1680 1680		18 UNEF 20 UNEF	2800 2800	4610 4610
5	40 UNC	1280	1680		7/8	9 UNC	2960
6	32 UNC 40 UNF	1280 1280	1680 1680	14 UNF 12 UN		1850 2800	1960 4610
8	32 UNC 36 UNF	1280 1280	1680 1680	16 UN 18 UNEF		2800 2800	4610 4610
10	24 UNC 32 UNF	1280 1280	1680 1680	15/16	20 UNEF	2800	4610
12	24 UNC 28 UNF	1280 1280	1680 1680		12 UN 16 UN	2800 2800	4610 4610
1/4	20 UNC 28 UNC 32 UNEF	1280 1280 1890	1680 1680 3360		18 UNEF 20 UNEF	2800 2800	4610 4610
5/16	18 UNC 24 UNF 32 UNEF	1280 1280 1890	1680 1680 3360	1	8 UNC	2960	4870
3/8	16 UNC 24 UNF 32 UNEF	1280 1280 1890	1680 1680 3360		12 UNF	1850	3860
7/16	14 UNC 20 UNF 28 UNEF	1320 1280 1890	1840 1680 3360		14 UNS 16 UN	2800 2800	4610 4610
1/2	13 UNC 20 UNF 28 UNEF	1320 1280 1890	1840 1680 3360	1.1/16	18 UNEF 20 UN	2800 4230	4610 5840
9/16	12 UNC 18 UNF 20 UN 24 UNEF	1480 1480 2210 2210	2850 1960 3920 3920		8 UN	4440	6230
5/8	11 UNC 18 UNF 20 UN 24 UNEF	2180 1850 2800 2800	2920 1960 3920 3920		12 UN 16 UN	2470 2800	3860 4610
11/16	12 UNC 16 UN 18 UN 20 UN 24 UNEF	2800 2800 2800 2800 2800	3920 3920 4610 4610 4610	1.1/8	18 UNEF 20 UN	4230 4230	5840 5840
					7 UNC 8 UN	4440 4440	6230 6230
					12 UNF	2470	3860
				1.3/16	16 UN	2800	4610
					18 UNEF	4230	5840
					20 UN	4230	5840
				1.1/4	8 UN	4440	6230
					12 UN	2800	3860
					16 UN	2800	4610
				1.5/16	18 UNEF	4230	5840
					20 UN	4230	5840
					8 UN	4440	6230
				12 UN	2800	3860	
				16 UN	2800	4610	
				18 UNEF	4230	5840	
				20 UN	4230	5840	

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RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	
NOMINAL DIAMETER	THREADS PER INCH	CLASS 2B RS.	CLASS 2A RS.	NOMINAL DIAMETER	THREADS PER INCH	CLASS 2B RS.	CLASS 2A RS.	
1.3/8	6 UNC	4440	6230	2.5/8	8 UN	6990	8260	
	8 UN	4440	6230		2.3/4	12 UN	4680	5920
	12 UNF	2800	3860			16 UN	4680	5920
	16 U	2800	4610	8 UN		8340	9910	
	18 UNEF	4230	5840		12 UN	6990	8260	
1.7/16	20 UN	4230	5840	16 UN	4680	5920		
	6 UN	4440	6230	2.7/8	8 UN	6990	8260	
	8 UN	4440	6230		12 UN	4680	5920	
	12 UN	2800	3860		16 UN	4680	5920	
	16 UN	2800	4610	3	4 UNC	10470	12370	
18 UNEF	4230	5840	8 UN		8820	10320		
1.1/2	20 UN	4230	5840	12 UN	5910	7390		
	6 UNC	4440	6230	16 UN	5910	7390		
	8 UN	4440	6230	3.1/4	4 UNC	10470	12370	
	12 UN	2800	3860		8 UN	8820	10320	
	16 UN	2800	4610		12 UN	5910	7390	
18 UNEF	4230	5840	16 UN	5910	7390			
20 UN	4230	5840	3.1/2	4 UNC	13270	15500		
1.9/16	6 UN	5250		6780	8 UN	11070	12950	
	8 UN	5250		6780	12 UN	7440	9270	
	12 UN	3900		4240	16 UN	7440	9270	
	16 UN	3900		4610	3.3/4	4 UNC	13270	15500
	18 UNEF	4820	6350	8 UN		11070	12950	
20 UN	4820	6350	12 UN	7440	9270			
1.5/8	16 UN	3900	4610	16 UN	7440	9270		
	8 UN	5250	6780	4	4 UNC	13270	15500	
	12 UN	3900	4240		8 UN	11070	12950	
	16 UN	3900	4610		12 UN	7440	9270	
	18 UNEF	4820	6350		16 UN	7440	9270	
20 UN	4820	6350	4.1/4		4 UNC	15700	15670	
1.3/4	5 UNC	6340		8450	8 UN	11220	14120	
	8 UN	5250		6780	12 UN	8000	11500	
	12 UN	3900		4240	16 UN	8000	11500	
	16 UN	3900		4610	4.1/2	4 UNC	15700	15670
	20 UN	4820	6350	8 UN		11220	14120	
1.7/8	8 UN	5250	6780	12 UN		8000	11500	
	12 UN	3900	4240	16 UN		8000	11500	
	16 UN	3900	4610	4.3/4		4 UNC	16130	18010
	20 UN	4820	6350		8 UN	11830	15570	
	2	4.5 UNC	6660		8450	12 UN	8400	12650
8 UN		5510	6780		16 UN	8400	12650	
12 UN		3900	4240		5	4 UNC	16130	18010
16 UN		3900	4610	8 UN		11830	15570	
20 UN		4820	6350	12 UN		8400	12650	
2.1/4	4.5 UNC	8340	9910	16 UN		8400	12650	
	8 UN	6990	8260	5.1/4		4 UNC	21100	20690
	12 UN	4680	5920		8 UN	13400	17850	
	16 UN	4680	5920		12 UN	10260	13950	
	2.3/8	8 UN	6990		8260	16 UN	9820	13370
12 UN		4680	5920		2.1/2	4 UNC	8340	9910
16 UN		4680	5920	8 UN		6990	8260	
2.1/2		4 UNC	8340	9910		12 UN	4680	5920
		8 UN	6990	8260		16 UN	4680	5920
	12 UN	4680	5920					
	16 UN	4680	5920					



UNIFIED THREAD GAUGES

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO	RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD RINGS GO OR NOTGO
NOMINAL DIAMETER	THREADS PER INCH	CLASS 2B RS.	CLASS 2A RS.	NOMINAL DIAMETER	THREADS PER INCH	CLASS 2B RS.	CLASS 2A RS.
5.1/2	4 UNC	21100	20690	6	4 UNC	26050	23830
	8 UN	13400	17850		8 UN	17360	19000
	12 UN	10260	13950		12 UN	14380	15290
	16 UN	9820	13370		16 UN	13800	14650
5.3/4	4 UNC	26050	23830	Prices for above 6" & specials on request			
	8 UN	17360	19000				
	12 UN	13300	15290				
	16 UN	12740	14650				

NOTES:

I] THREAD PLUGS

- 1] PRICE FOR THREAD PLUG OTHER THAN 2B CLASS, ADD 25% ON 2B THRED PLUG.
- 2] PRICE FOR LEFT HAND THREAD PLUG, ADD 50% ON RIGHT HAND THREAD PLUG UPTO AND INCLUDING 2.5". ABOVE 2.5" ADD 25% ON RIGHT HAND THREAD PLUG.
- 3] PRICE FOR NON-STANDARD DIAMETER-TPI COMBINATION AND DIAMETERS ABOVE 6" ON REQUEST.

II] THREAD RINGS

- 1] PRICE FOR THREAD RING OTHER THAN 2A CLASS, DIAMETER UPTO AND INCLUDING 1" ADD 40% ON 2A THREAD RING.
- 2] PRICE FOR THREAD RING OTHER THAN 2A CLASS, DIAMETER ABOVE 1" ADD 25% ON 2A THREAD RING.
- 3] PRICE FOR LEFT HAND THREAD RING, ADD 50% ON RIGHT HAND THREAD RING FOR UPTO AND INCLUDING 1"WITH MOQ 3 NOS. ABOVE 1" ADD 100% ON RIGHT HAND THREAD RING.
- 4] PRICE FOR LEFT HAND THREAD RING, DIAMETER 1" AND ABOVE, ADD 100% ON RIGHT HAND THREAD RING.
- 5] PRICE FOR NON-STANDARD DIAMETER-TPI COMBINATIONS AND DIAMETERS ABOVE 6" ON REQUEST.

III] CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.



I.S.O PARALLEL PIPE THREAD GAUGES (B.S.P)

BASIC DIMENSIONS : IS 2643 : 1999
GAUGING PRACTICE : IS 10216 : 1988

BASIC DIMENSIONS : ISO:228 PART I - 2000
GAUGING PRACTICE : ISO:228 PART II - 1987

RIGHT HAND		THREAD PLUGS D/E GO & NOTGO	THREAD PLUGS D/E GO & NOTGO NOTGO (CLASS B)
NOMINAL DIAMETER	THREADS PER INCH	CLASS GENERAL RS.	CLASS B RS.
G 1/16	28	1520	2470
G 1/8	28	1520	2470
G 1/4	19	1520	2470
G 3/8	19	1520	2470
G 1/2	14	1910	3630
G 5/8	14	1910	3630
G 3/4	14	1910	3630
G 7/8	14	1910	3630
G 1	11	3080	4850
G 1.1/8	11	3080	4850
G 1.1/4	11	3080	4850
G 1.3/8	11	3080	4850
G 1.1/2	11	3080	4850
G 1.3/4	11	3600	5780
G 2	11	3600	6090
G 2.1/4	11	4010	6090
G 2.1/2	11	4010	6090
G 2.3/4	11	4990	7630
G 3	11	4990	7630
G 3.1/2	11	6220	9560
G 4	11	6220	9560
G 5	11	8960	11950
G 6	11	13450	14920

NOTES:

I] THREAD RINGS

1. PRICE FOR LEFT HAND THREAD PLUG, ADD 50% ON RIGHT HAND THREAD PLUG UPTO AND INCLUDING G2". ABOVE G2" ADD 40% ON RIGHT HAND THREAD PLUG.

II] THREAD RINGS

1. PRICE FOR NOT GO THREAD RING OF CLASS-A, DIAMETER UPTO AND INCLUDING G1/2" ADD 50% ON CLASS B THREAD RING
2. PRICE FOR NOT GO THREAD RING OF CLASS-A, DIAMETER G5/8 AND ABOVE ADD 25% ON CLASS B THREAD RING.
3. PRICE FOR LEFT HAND THREAD RING, ADD 50% ON RIGHT HAND THREAD RING FOR UPTO AND INCLUDING 1/2" WITH MOQ 3 NOS. 5/8" AND ABOVE ADD 100% ON RIGHT HAND THREAD RING



B.S.P.T TAPER THREAD GAUGES

BASIC DIMENSIONS & GAUGING PRACTICE

BS21 – 1985

NOMINAL DIAMETER	THREADS PER INCH	PLUGS SYSTEM-B RS.	RINGS SYSTEM-B RS.
1/16	28	6350	14000
1/8	28	6350	13100
1/4	19	5120	12220
3/8	19	5120	10480
1/2	14	5120	8300
3/4	14	5120	8300
1	11	7260	12050
1.1/4	11	7260	12050
1.1/2	11	7260	12050
2	11	10840	15050
2.1/2	11	11100	15050
3	11	11100	15050
4	11	16710	22590
5	11	19110	25940
6	11	19110	25940

NOTE: DETAILED CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L STANDARDS.

N.P.T TAPER THREAD GAUGES

AMERICAN STANDARD

BASIC DIMENSIONS & GAUGING PRACTICE : ANSI / ASME B1.20.1-1983 OR H-28 PART II – 1957

Nominal Diameter	Threads per Inch	PLUGS RS.	RINGS RS.	PLUGS RS.	RINGS RS.
1/16	27	3340	4970	3640	5950
8-Jan	27	3340	4970	3640	5950
4-Jan	18	2770	4510	3040	5430
8-Mar	18	2770	4510	3040	5430
2-Jan	14	2770	3940	3040	4720
4-Mar	14	2770	3940	3040	4720
1	11.1/2	3710	6070	4110	7260
1.1/4	11.1/2	3710	6070	4110	7260
1.1/2	11.1/2	3710	6070	4110	7260
2	11.1/2	5420	7520	5950	9020
2.1/2	8	6710	8210	7390	9830
3	8	6710	8210	7390	9830
3.1/2	8	6710	8210	7390	14840
4	8	10110	12350	11110	16300
5	8	11090	13580	12250	16300
6	8	11090	13580	12250	14820



N.P.T.F TAPER THREAD GAUGES

BASIC DIMENSIONS & GAUGING PRACTICE:							ANSI / ASME B 1.20.5 - 1991 (OR - H -28 PART II - 1957)				
RIGHT HAND		TAPER THREAD PLUG					TAPER THREAD RING				
Nominal Diameter	Threads per Inch	L1 Basic Rs.	L3 Basic Rs.	L1 Step Limit Rs.	L3 Step Limit Rs.	6 step plain plug Rs.	L1 Basic Rs.	L2 Basic Rs.	L1 Step Limit Rs.	L2 Step Limit Rs.	6 Step plain plug Rs.
1/16"	27	3650	3990	4020	4370	4810	5470	5960	6560	7140	7850
1/8"	27	3650	3990	4020	4370	4810	5470	5960	6560	7140	7850
1/4"	18	3040	3310	3360	3640	4000	4960	5410	5990	6530	7180
3/8"	18	3040	3310	3360	3640	4000	4960	5410	5990	6530	7180
1/2"	14	3040	3310	3360	3640	4000	4310	5410	5190	5650	6220
3/4"	14	3040	3310	3360	3640	4000	4310	5410	5190	5650	6220
1"	11.1/2	4090	4440	4500	4940	5430	6680	7270	7990	8710	9580
1.1/4"	11.1/2	4090	4440	4500	4940	5430	6680	7270	7990	8710	9580
1.1/2"	11.1/2	4090	4440	4500	4940	5430	6680	7270	7990	8710	9580
2"	11.1/2	5950	6500	6550	7150	7870	8280	9030	9920	10810	11890
2.1/2"	8	7390	8090	8120	8870	9760	9030	9840	10800	11800	12980
3"	8	7390	8090	8120	8870	9760	9030	9840	10800	11800	12980

NOTE : DETAILED CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.

A.N.P.T TAPER THREAD GAUGES

BASIC DIMENSIONS & GAUGING PRACTICE:							SAE AS71051B:2008				
RIGHT HAND		TAPER THREAD PLUG					TAPER THREAD RING				
Nominal Diameter	Threads per Inch	L1 Basic Rs.	L3 Basic Rs.	L1 Step Limit Rs.	L3 Step Limit Rs.	6 step plain plug Rs.	L1 Basic Rs.	L2 Basic Rs.	L1 Step Limit Rs.	L2 Step Limit Rs.	6 Step plain plug Rs.
1/16"	27	5850	6680	6370	7280	8010	8700	9940	10410	11900	13090
1/8"	27	5850	6680	6370	7280	8010	8700	9940	10410	11900	13090
1/4"	18	4850	5540	5320	6080	6690	7890	9020	9500	10860	11950
3/8"	18	4850	5540	5320	6080	6690	7890	9020	9500	10860	11950
1/2"	14	4850	5540	5320	6080	6690	6900	7880	8260	9440	10380
3/4"	14	4850	5540	5320	6080	6690	6900	7880	8260	9440	10380
1"	11.1/2	6490	7420	7190	8220	9040	10620	12140	12710	14520	15970
1.1/4"	11.1/2	6490	7420	7190	8220	9040	10620	12140	12710	14520	15970
1.1/2"	11.1/2	6490	7420	7190	8220	9040	10620	12140	12710	14520	15970
2"	11.1/2	9490	10840	10410	11900	13090	13160	15040	15790	18040	19840
2.1/2"	8	11740	13420	12930	14780	16260	14370	16420	17200	19660	21630
3"	8	11740	13420	12930	14780	16260	14370	16420	17200	19660	21630